SPECIFICATION

Customer:					
PN:	PN:				
Product Name	e: Magnetic	Buzzer			
Model Name	: KWM1290E	305			
Drawing No. :	KW3.840.66	88			
Compliance w	vith RoHS				
Signature of Approval	Signature of Approval				
Signature of KINGWEI					
Approved by	Checked by	Issued by	Date		
1					



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1. Scope

This product specification is applied to the magnetic buzzer in alarm systems. Please contact us when using this product for any other applications than described in the above.

本規格書適用於電磁式聲響器,通常它用在系統中做報警或提示的聲響器用,如果將該產品用於其他領域,請與我們取得聯繫。

2. General

2.1 Out-Diameter : Φ12.0 mm

外徑:Φ12.0 mm 2.2 Height : 9.0 mm 高度:9.0 mm 2.3 Weight :2 g 重量:2 克

2.4 Operating Temperature range : -20∼+80 °C without loss of function

工作温度:-20~+80℃

2.5 Store Temperature range : -30~+85°C without loss of function

儲藏溫度:-30~+85℃ and chamber with +40± 2℃

2.6 Store Time : After being placed in a chamber with 40%R.H. at +25± 3 $^{\circ}$ C, May preserve for 6 months.

儲藏時間:將產品置於濕度為90~95%R.H 溫度為40±2℃,可以保存6個月.

3. Electrical and Acoustic Characteristics.

Test condition : 15 ~ 35 $^\circ$ C , 25% ~ 85% RH, 860~1060 mbar 測試條件 : 15 $^\circ$ 35 $^\circ$ C , 25% $^\circ$ 85%RH , 860 $^\circ$ 1060mbar

	Items 項目	Specification 規格
1	Rated Voltage 額定電壓	5Vp-p Square Wave
2	Operating Voltage 工作電壓	4 - 8Vp-p Square Wave
3	Max.Rated Current 額定電流	50mA / 5VDC
4	Resonant Frequency 諧長頻率	2400± 0.3KHz
5	Min.Sound Pressure Level 額定聲壓	85dB/5Vp-p Square Wave/10cm
6	Coil Resistance 直流阻抗	40± 5Ω
7	Coil Impedance 交流阻抗	80Ω
8	Tone Nature 音調	Continuous(直音)
9	Case Material/Color 殼體材質/顏色	PBT / BLACK

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4. Reliability Test

After test(1~8item), the Buzzer S.P.L . difference shall be within \pm 10dB, and the appearance not exist any change to be harmful to normal operation(e.g. cracks, rusts, damages and especially distortion).

在1-8項試驗後,聲響器的聲壓變化值在±10dB之內,外觀無變化(例如:開裂、生銹、損傷、變形等現象).

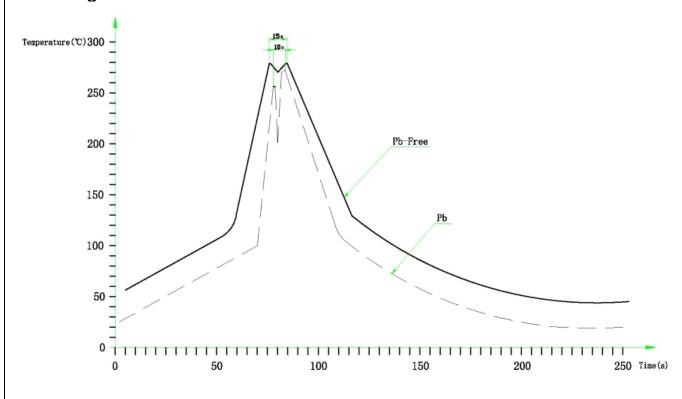
	Item	Specification
1	High Temperature Test 高溫試驗	After being woked in a chamber with +80± 2℃ for 2h and then being placed in natural condition for 2h, sounder shall be measured. 將產品置於+80± 2℃試驗箱中,先工作 2小時,然後在正常大氣壓條件下恢復2小時後,進行測量
2	Low Temperature Test 低 溫試驗	First being worked in a chamber with -30± 2℃ for 2h and then being placed in a chamber with -30± 2℃ for 16h, finally being placed in natural condtion for 2h, sounder shall be measured. 將產品置於-30±2℃試驗箱中,先工作 2小時,再放置16小時,然後在正常大氣壓條件下恢復2小時後,進行測量
3	Humidity Test 潮濕試驗	After being placed in a chamber with 90 to 95%R.H. at +40± 2 ℃ for 2 h and then being placed in natural condition for 2h , sounder shall be measured. 將產品置於濕度為90~95%R.H,溫度為40±2℃ 試驗箱中 2 小時,然後在正常大氣壓條件下恢復2小時後,進行測量
4	Thermal Shock Test 熱衝擊試驗	After being worked in a chamber at +80 ℃ for 1 hour, then sounder shall be placed in a chamber at -30℃ for 1 hour(1 cycle is the below diagram). After 5 above cycles, sounder shall be measured after being placed in natural condition for 1 hour. +100 ℃ 20 Sec. 將產品置於80± 2 ℃ 試驗箱中,先工作1小時,然後將產品置於-30± 2 ℃試驗箱中,再工作1小時,經過5個迴圈後,在正常大氣壓條件下恢復1小時,進行測量 -30 ℃ 1 hour 1 hour

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4. Reliability Test

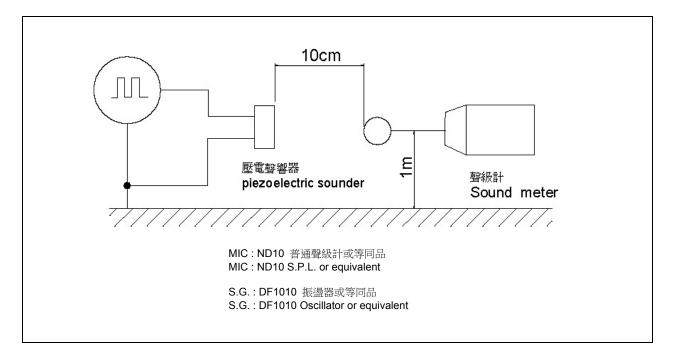
	Item	Specification
5	Vibration Resistance 振動試驗	Sounder shall be measured after being applied vibration of amplitude of 1.5mm with 10 to30Hz band of vibration frequency to each of 3 perpendicular directions for 2 hour. 振幅為1.5mm,頻率為10~30Hz,三個不同軸方向各振動2小時,試驗後進行測量.
6	Drop Test 跌落試驗	Sounder packed in the carton are dropped in six direction from the height of 80cm to the concrete floor. 跌落高度80cm,6 個不同方向整箱跌落到水泥地,試驗後進行測量.
7	Solderability 可焊性試驗	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +265±5°C for 5±0.5 seconds. 插針浸入松香5秒,然後再浸入+265±5°C的錫爐中5±0.5 秒, 插針表面應覆蓋一層光滑明亮的焊料.
8	Terminal Strength Pulling 插針強度試驗	The force 10 seconds of 9.8N is applied go each terminal in axial direction. 插針應承受9.8N拉力,拉力時間10秒,插針無鬆動和脫落等現象.

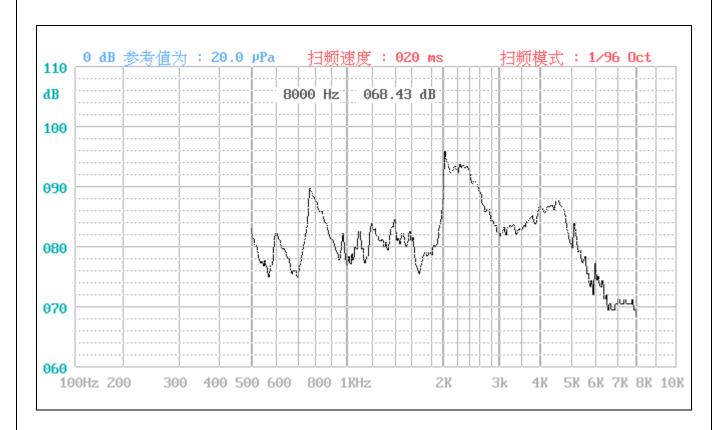
soldering heat resistance



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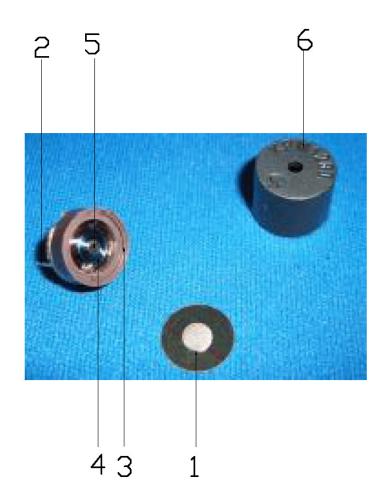
5. Measurement Block Diagram & Response curve





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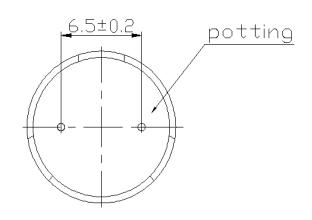
5. Structure

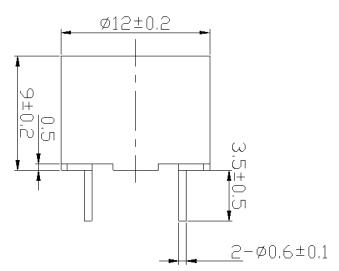


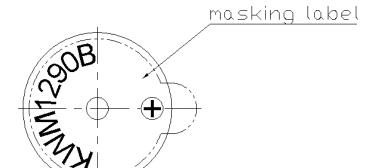
6	Case 殼體	1	PBT	
5	T Core T鐵	1	Core	
4	Coil 線圈	1	1	
3	Magnetic ring 磁環	1	1	
2	PCB With pin 帶腳印制板	1	1	
1	Diaphragm 膜片	1	Core	
No.	Part Name 型號	Q'TY 數量	Material 材質	Remark 備註

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6. Dimensions







FIRST ANGLE PROJECTION



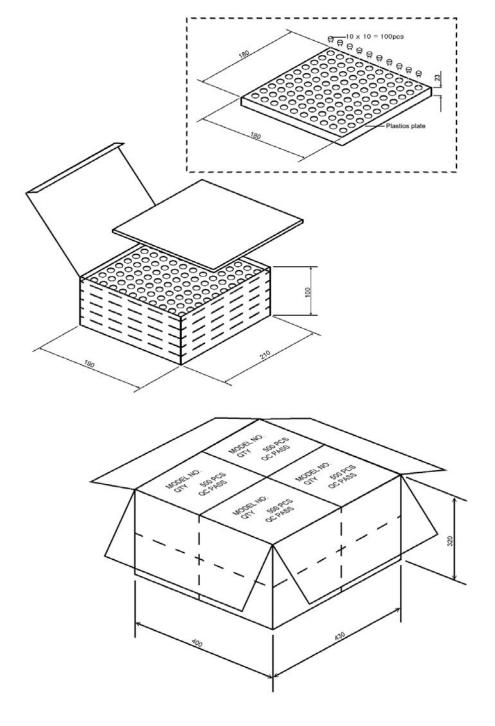
UNIT : mm Tolerance : ±0.5

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7. Packing



Plastion plate	180mmx180mmx23mm	1 x 100pcs
Small box	185mmx200mmx120mm	100pcs x 5plate
Carton Box		500pcs x 12box

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8	8. Revisio	n				
Rev. No.	DATE	PAGE		DESCRIPTION	SI	IGI
1.0	2008.05.07	1		primary		