## Model 7480 Series

### Features:

- 7/8" diameter
- 5-turn
- Wirewound







## **Model Styles**

| 7481                                    | 1/8" Shaft, 1/4" Bushing |
|---|--------------------------|
| 7483                                    | 1/8" Shaft, Servo        |
| 7486                                    | 1/4" Shaft, 3/8" Bushing |
| 7488 (for heavy side load applications) | 1/4" Shaft, 3/8" Bushing |

## Electrical

| Resistance Range                        | 100 to 50K ohms  |
|---|--|
| Standard Resistance Tolerance           | ±5%  |
| Minimum Practical Resistance Tolerance  | ±1%  |
| Independent Linearity <sup>2</sup>      | ±0.25%   |
| Minimum Practical Independent Linearity | ±0.25% (<500 ohms), ±0.20% (≥500 ohms)                 |
| Power Rating                            | 1.5 Watts at 70°C, derating to 0 at 125°C              |
| Dielectric Strength                     | 1,000 V rms  |
| Insulation Resistance                   | 1,000 Megohms minimum                                  |
| Noise                                   | 100 ohms maximum                                       |
| Actual Electrical Travel                | 1800° +10° -0° (>100 ohms), 1800° +10° -5° (≤100 ohms) |
| End Voltage                             | maximum 0.25% of input voltage                         |
| Tap Tolerance                           | ±3°  |
|   |  |

## Environmental

| Operating Temperature Range                    | -40°C to +125°C dynamic, -55°C to +125°C static                               |
|--|---|
| Temperature Cycling                            | 5 cycles, -55°C to +125°C, maximum 5% ΔR                                      |
| Shock  | 6 ms Saw-tooth, 100 G's, 0.1 ms maximum discontinuity                         |
| Vibration                                      | 15 G's, 10 to 2,000 Hz, maximum 5% $\Delta R,$ 0.1 ms maximum discontinuity   |
| Moisture Resistance                            | Five 24 hour cycles, maximum 3% ΔR  |
| High Temperature Exposure                      | 1,000 hours at 125°C, maximum 5% ΔR   |
| Rotational Load Life (1 lb side load for 7488) | 500K shaft revolutions + 900 hours at 1.5 Watts & 70°C, maximum 5% $\Delta R$ |
| Ingress Protection Rating (IP Code)            | IP50, IP66 available as option (feature code ES)                              |
|  |   |

General Note

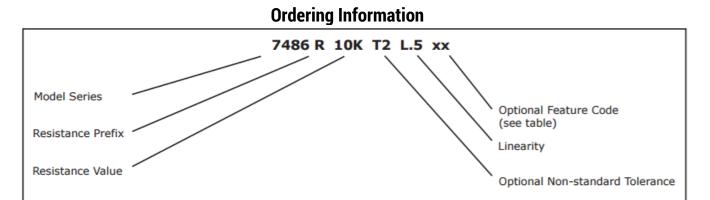
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## Mechanical

| Total Mechanical Travel                               |                |            | 1800° +15° -0°   |
|---|----------------|------------|------------------|
| Number of Gangs                                       |                |            | 2 maximum        |
| Weight (single gang)                                  |                |            | 0.75 oz. nominal |
| Backlash  |                |            | 1° maximum       |
|   |                | 7481, 7486 | 7483             |
| Static Stop Strength                                  | maximum        | 48 ozin.   | 36 ozin.         |
| Panel Nut Tightening Torque                           | maximum        | 25 lbin.   | n/a              |
| Shaft End Play  | maximum        | 0.010"     | 0.005″           |
| Shaft Runout  | maximum T.I.R. | 0.003″     | 0.002"           |
| Pilot Diameter Runout                                 | maximum T.I.R. | 0.004″     | 0.002″           |
| Lateral Runout  | maximum T.I.R. | 0.005"     | 0.004″           |
| Shaft Radial Play                                     | maximum        | 0.003"     | 0.002"           |
| Start/Run Torque (per gang, ES option adds 0.5 ozin.) | maximum        | 1.2 ozin.  | 0.9 ozin.        |



### FEATURE CODES

| Center Tap   | СТ |
|--|----|
| Linearity Tape   | LT |
| Flatted Shaft  | FS |
| Slotted Shaft (standard on single cup 7486 without RS feature)         | SS |
| Rear Shaft Extension (7481, 7486 single cup only)                      | RS |
| Shaft Lock (7486 only)   | SL |
| High Torque 2-6 ozin. (7486 only)                                      | HT |
| Additional Gang  | 2G |
| Gold Plated Solder Lug Terminals (see optional terminal configuration) | FT |
| Seal (IP66) 7486 or 7488 only  | ES |

When multiple Feature codes are used the P/N shall be in the same sequence as listed in this table (top to bottom).

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## **STANDARD RESISTANCE VALUES**

| Theoretical<br>Resolution<br>(% nominal) | Tempco of wire<br>(ppm/°C)   |
|--|--|
| 0.059                                    | ±20  |
| 0.037                                    | ±20  |
| 0.030                                    | ±20  |
| 0.024                                    | ±20  |
| 0.020                                    | ±20  |
| 0.018                                    | ±20  |
| 0.017                                    | ±20  |
| 0.016                                    | ±20  |
|  | Resolution<br>(% nominal)<br>0.059<br>0.037<br>0.030<br>0.024<br>0.020<br>0.018<br>0.017 |

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Model 7480 Series



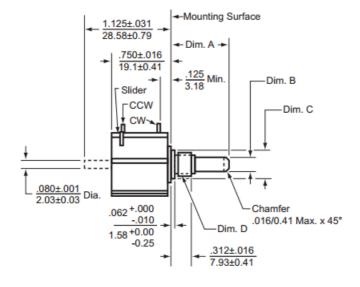
## **CIRCUIT DIAGRAM**

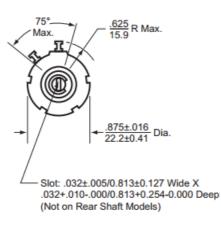
**MATCHING TURNS COUNTING DIALS** 

7481: RBJ, 2601, 2641 7486: RB, 2126, 2606, 2606S, 2607, 2607S, 2626, 2627, 2646, 2646S, 2647, 2647S

### Models 7481 & 7486 Bushing Mount with Sleeve Bearing

| Dim. | 7481   | 7486   |
|------|--|--|
| А    | .688±.013<br>17.475±0.787                              | .812±.031<br>20.625±0.787  |
| в    | .1248 +.0000<br>0003<br>3.1699 +0.0000<br>-0.0076 Dia. | <u>.2500</u> +.0000<br><u>0005</u><br>6.3500 +0.0000<br>-0.0127 Dia. |
| с    | .281 +.000<br>002<br>7.137 +0.000<br>-0.051 Dia.       | .406 +.000<br>002<br>10.312 +0.000<br>-0.051 Dia.                    |
| D    | 1/4-32 UNEF Thread                                     | 3/8-32 UNEF Thread   |





General Note

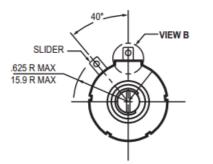
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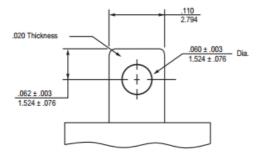
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## Model 7480 Series



## **Optional Terminal Configuration**

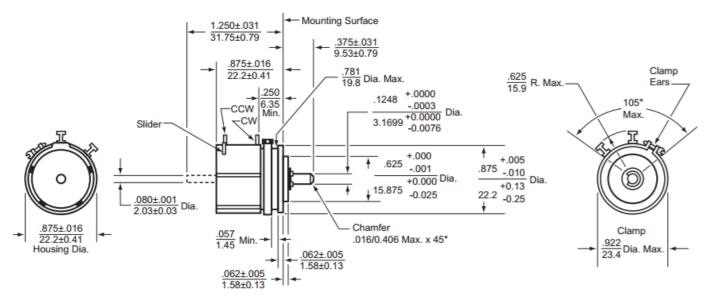




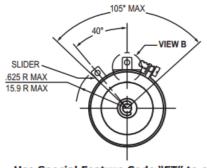
Enlarged View B

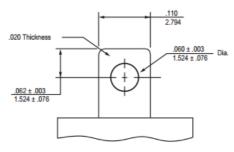
Use Special Feature Code "FT" to order.

### Model 7483 Servo Mount with Ball Bearing



### **Optional Terminal Configuration**





Use Special Feature Code "FT" to order.

Enlarged View B

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