Test Points <u>With Glass Ins</u>ulator

Features

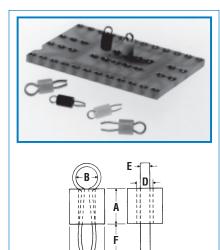
- Working temperature up to 475°C
- Six colors allow color coding
- Spring design allows firm attachment to PCB without damage to plated through holes
- Ring top allows firm attachment of probes, etc.
- Two sizes available

Designed to function as test points on PCB's, these terminals have a unique spring type design which allows them to be inserted and held firmly in place even when reversed for soldering without damaging plated through holes.

Each terminal is insulated with a Boro Silicate, sintered glass bead which is available in eight different colors to enable color coding.

Applications include points of attachment for test equipment, raising hot components above the PCB surface and for mounting components which may need frequent replacement. Groups of test points may also be used to allow for field configurability of PCB functions.

Two sizes are available, one for a 1.02 mm (.040") diameter hole, and one for a 1.32 mm (.052") diameter hole. The pin itself is manufactured from solder tinned, phosphor bronze. All terminals listed below are supplied in packs of 100 pieces.



Ordering Information

PART	BEAD COLOR	HOLE SIZE	MIN. Centers	Dimensions					
NUMBER				Α	В	С	D	E	F
01-1013 01-1014 01-1015 01-1016 01-1017 01-1018 01-1036 01-1037	White Yellow Black Brown Blue Pink Green Red	1.32 (.052)	3.20 (.126)	2.8-3.1 (.110122)	2.0-2.2 (.079087)	2.9-3.1 (.114122)	1.5-1.8 (.059070)	0.8 (.032)	2.8 (.110)
01-1019 01-1020 01-1021 01-1022 01-1023 01-1024 01-1034 01-1035	White Yellow Black Brown Blue Pink Green Red	1.02 (.040)	2.5 (.098)	3.1-3.3 (.122130)	1.3-1.5 (.051059)	2.2-2.5 (.087098)	1.1-1.3 (.043051)	0.5 (.02)	2.8 (.110)

Test Points with glass insulator (Pack of 100) — \$14.99

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Dimensions

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Compliant Test Points

Each of these test points incorporate an ingenious kinked pin design used as a microminiature retention mechanism. This prevents damage to through-plated holes during insertion while providing sufficient retention for wave or hand soldering.

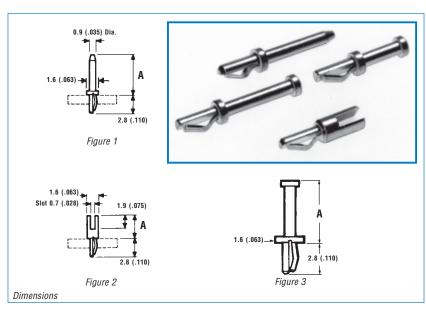
Minimum suitable board thickness for these pins is 1.4 mm (.055") and PCB hole sizes after plating should measure 0.96 to 1.12 mm (.041 ±.003").

All pins have a contact resistance of less than 5 milliohms and solderability exceeds the requirements of MIL-STD-750. Standard package size is 100 pieces.

Material

Test Point: Phosphor Bronze

Finish: Tin lead



Ordering Information

Part Number	Description	Figure	"A"	
02-1002	Straight Pin 1		6.0 (.236)	
02-1003	Slotted Head	2	3.1 (.122)	
02-1004	Turret Head	3	4.0 (.158)	
02-1005	Turret Head	3	6.0 (.236)	

Compliant Test Points — \$0.20 each

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SMT Ball And Socket Connector

Features

- Designed for fast, consistent testing and connection of SMT assemblies
- Quick connect/ disconnect with click lock feature
- Wide range of movement allows flexibility in applications.
- Two heights of test points available
- Supplied loose or on tape and reel for production applications using pick and place equipment

Specifications

Electrical and Mechanical

Recommended

Pad Size: 2 mm

Contact resistance

(including socket): $2 \text{ m}\Omega$ (max)

Socket insulation

Operating

resistance: $10,000 \text{ M}\Omega$

temperature: -55° to +125°C Current rating: 3A

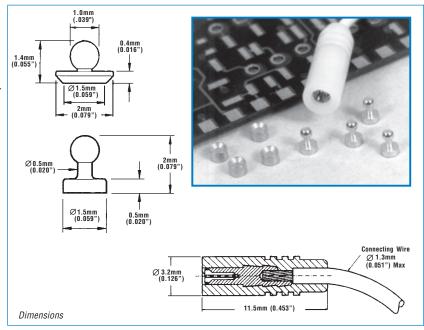
Max angular movement before disconnection: ±30°
Retention force (typ): 2 Kg.
Retention torque (typ): 200 gcm.

Tape and Reel (02-105X only)

Reel sizes: 7" (2K & 3K test points)

13" (10K test points)

Tape: 4mm spacing, 8mm width



Ordering Information

Description	Unit of Sale Part Number					
Socket, white	Each	02-1033	\$1.55 each	[ADD TO CART]		
Test point, H = 2mm	Each	02-1032	\$0.35 each	[ADD TO CART]		
Test point, H = 1.4mm	Each	02-1049	\$0.35 each	[ADD TO CART]		
Test point, H = 1.4mm	Reel, 3K pcs.	02-1050	\$810.00 each	[ADD TO CART]		
Test point, H = 2mm	Reel, 2K pcs.	02-1080	\$581.00 each	[ADD TO CART]		

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SMT Test Points

These test point are designed to facilitate the connection of test probes to PCBs which are primarily surface mount in design. Supplied on tape and reel, these test points are readily inserted with most common pick and place equipment.

Note: Tops of test points are not plated. Be sure to orient properly before soldering.

Specifications

Electrical

Contact resistance: $<50m\Omega$ Current rating: 2A

Operating

temperature: -55° to +125°C

Materials & Finishes

Material: Stainless Steel

(SUS 304)

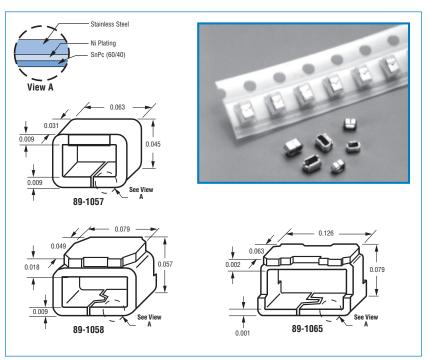
Finish: Tin lead (60/40)

over Nickel

Packaging: Parts on 4mm pitch / 8mm tape

width. 2,000 pieces/reel*

* Quanties less than 2,000 pieces are supplied on tape cut from reel.



Ordering Information

Part Number	Description	Length	Width	Height		
89-1057	0603 Test Point	.063" (1.6 mm)	.031" (0.8 mm)	.045" (1.15 mm)	\$0.22 each [ADD TO CART]	
89-1058	0805 Test Points	.079" (2.0 mm)	.049" (1.25 mm)	.057" (1.45 mm)	\$0.22 each [ADD TO CART]	
89-1065	1206 Test Points	.126" (3.2 mm)	.063" (1.6 mm)	.079" (2.0 mm)	\$0.30 each [ADD TO CART]	

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