



Claymount PN	Description
14071	Cathode, all pins open
18414	Anode, all pins connected

02	Table added	-	12/02/2013	RHES	MPET																																			
01	Spiral jacket	-	03/11/2009	RHES	EHES																																			
rev.	Description	Reference	Date	Drawn by	Appr. by																																			
		Drawing No. CNA00121		Revision nr. 02	Sheet nr. 1/1																																			
© This drawing is the exclusive property of CLAYMOUNT ASSEMBLIES BV. It may not be reproduced or published without written permission of CLAYMOUNT.		Part No.		Projection	Sheet size A4																																			
Tolerances according ISO-2768mK		Status Released		Product group HVCS																																				
<table border="1"> <thead> <tr> <th>m</th> <th colspan="5">General tolerances on straightness and flatness (mm)</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Linear</td> <td>up to 6</td> <td>6 - 30</td> <td>30 - 120</td> <td>120 - 400</td> <td>400 - 1000</td> </tr> <tr> <td>± 0.1</td> <td>± 0.2</td> <td>± 0.3</td> <td>± 0.5</td> <td>± 0.8</td> </tr> <tr> <td colspan="6">Permissible deviations for ranges of lengths (mm) of the shorter side of the angle concerned</td> </tr> <tr> <td rowspan="2">Angular</td> <td>up to 10</td> <td>10 - 50</td> <td>50 - 120</td> <td>120 - 400</td> <td>over 400</td> </tr> <tr> <td>$\pm 1^\circ$</td> <td>$\pm 0^\circ 30'$</td> <td>$\pm 0^\circ 15'$</td> <td>$\pm 0^\circ 10'$</td> <td>$\pm 0^\circ 5'$</td> </tr> </tbody> </table>		m	General tolerances on straightness and flatness (mm)					Linear	up to 6	6 - 30	30 - 120	120 - 400	400 - 1000	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	Permissible deviations for ranges of lengths (mm) of the shorter side of the angle concerned						Angular	up to 10	10 - 50	50 - 120	120 - 400	over 400	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 15'$	$\pm 0^\circ 10'$	$\pm 0^\circ 5'$	Material		Scale 1:1		Unit mm
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Treatment		General roughness unless otherwise specified		Ra 1.6																																				
Title DUMMY PLUG, CA29																																								