	APPLICA	BLE STAN	DARD										
		OPERATING TEMPERATUR	<u></u>	ТО	105 °C		RE RANGE		−10°CTO50°C (PACKED CONDITIO				
	RATING	VOLTAGE		50 V AC / DC		HUMIE	OPERATING OR STORAGE HUMIDITY RANGE		Æ R	ЕLATIVE HUMIDITY 90 % МА	X(NOT D	EWED)	
	CURRENT			0.5 A (note 1)			LICABLE (t=0.3±0.05mm, GOLD PLA			PLATI	NG	
	SPECIFICATIONS												
	ITEM TEST METHOD REQUIREMENTS							REMENTS	QT	AT			
		RUCTION	T					1					
	MARKING CONFIRI			LLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.				×	×	
				FIRMED VISUALLY.								×	×
	ELECTRICAL CHARACTE CONTACT RESISTANCE 1 ma(DC							50 m Ω MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)					1
	INSULATION 100 V DO											×	×
				C.					(L=8mm) 500 MΩ MIN.				×
				AC FOR 1 min.				NO FL	NO FLASHOVER OR BREAKDOWN.				×
	MECHAN	NICAL CHA	RACTE	ERISTICS					<u> </u>				
	MECHANICAL 20 TIMES INSERTIONS AND EXTRACTIONS OPERATION				IS.	 CONTACT RESISTANCE: 50 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				, ,	_		
Λ	VIBRATION		FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE (1) NO ELECTRICAL DISCONTINU 1 µs.					×	-				
Λ	SHOCK		981 m/s ² , DURATION OF PULSE 6 ms AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.				③ NO	② CONTACT RESISTANCE: 50 mΩ MAX. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				-	
	FPC RETENTION FORCE MEAS (CONN		MEASU (CONNE	MEASURED BY APPLICABLE FPC. CONNECTOR, FPC AT INITIAL CONDITION. HICKNESS OF FPC SHALL BE t=0.30mm)			DIRECTION OF INSERTION: 0.4×n N MIN (n: NUMBER OF CONTACTS).			×	-		
	ENVIRONMENTAL CHARACTERISTICS									1			
Λ	TEMPERATURE TIME			EMPERATURE- $40 \rightarrow +15_{TO}+35 \rightarrow +105 \rightarrow +15_{TO}+35^{\circ}C$ IME $30 \rightarrow 2_{TO} 3 \rightarrow 30 \rightarrow 2_{TO} 3 \text{ min.}$ NDER 5 CYCLES.				 CONTACT RESISTANCE: 50 mΩ MAX. INSULATION RESISTANCE: 50 MΩ MIN. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. CONTACT RESISTANCE: 50 mΩ MAX. INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 					_
				XPOSED AT 40±2 °C, ELATIVE HUMIDITY 90 TO 95 %, 96 h.								×	-
	RELAT			RELATIVE HUMIDITY 90 TO 96 %, 0 CYCLES,TOTAL 240 h.								-	_
Λ	DRY HEAT		EXPOSED AT 105±2 °C, 96 h.						ESIS	STANCE: 50 mΩ MAX.	×	_	
_	COLD		EXPOSED AT -40±3°C, 96 h.				② NO DAMAGE, CRACK AND LOOSENESS				8 -	+-	
				EXPOSED AT 35±2 °C 5% SALT WATER SPRAY FOR 96 h.			① CO	OF PARTS. ① CONTACT RESISTANCE: 50 mΩ MAX. ② NO EVIDENCE OF CORROSION WHICH				+-	
Δ	SULPHUR [ITY	AFF		OP	OPERATION OF		-		
Λ	HYDROGEN SULPHIDE EXPOSE		POSED AT 40±2 ℃ , RELATIVE HUMIDITY ±5% , 10 TO 15 ppm FOR 96 h.							×	-		
	COUN	1		N OF REVISIONS DESIG		SNED			CHECKED		ATE		
	A 9		DIS-	F-00000493			RT. I	KEDA			HS. SAKAMOTO	15.	10. 26
	REMARK						APPROVED		ED	RI. TAKAYASU		10. 03	
							CHECKED		D	TN. KUWATA	06.	10. 03	
	<u> </u>			(, , , , , , , , , , , , , , , , , , ,			DESIGNED		ED	RT. IKEDA	06.	10. 03	
				efer to IEC 60512 .			DRAWN		N	<u> </u>		10. 03	
							PART	RAWING NO.		FH	ELC4-153887-02 FH28-*S-0. 5SH (05)		
	HS.			TI FOTDIO COLLET							· · ·		1/2
HIROSI			JOE EI	ELECTRIC CO., LTD.			CODE NO.		CL586			Δ	1/2

SPECIFICATIONS							
ITEM	TEST METHOD	REQUIREMENTS	QT	AT			
RESISTANCE TO	1) REFLOW SOLDERING (MAX 2 CYCLES.)	NO DEFORMATION OF CASE OF	×	_			
SOLDERING HEAT	PEAK TMP 250 °C MAX	EXCESSIVE LOOSENESS OF THE					
	REFLOW TMP OVER 230 °C WITHIN 60 sec.	TERMINALS.					
	PRE-HEAT 150 TO 200°C FOR 90 TO 120 sec.						
	2) SOLDERING IRONS						
	TMP 350 ± 10 °C FOR 5± 1 sec.						
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE,	A NEW UNIFORM COATING OF SOLDER	×	_			
	235±3 °C FOR IMMERSION DURATION,	SHALL COVER A MINIMUM OF 95 % OF					
	2±0.5 sec.	THE SURFACE BEING IMMERSED.					

(note 1)

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WHEN THE SAME VALUE OF CURRENT ARE APPLIED TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70 % OF THE RATED CURRENT VALUE.

Note QT:	Qualification Test AT:Assurance Test X:Applicable Test	DRAWIN	IG NO.	ELC4-153887-02			
HS.	SPECIFICATION SHEET	PART NO.	FH28-*S-0. 5SH (05)				
1	HIROSE ELECTRIC CO., LTD.	CODE NO		CL586	Δ	2/2	