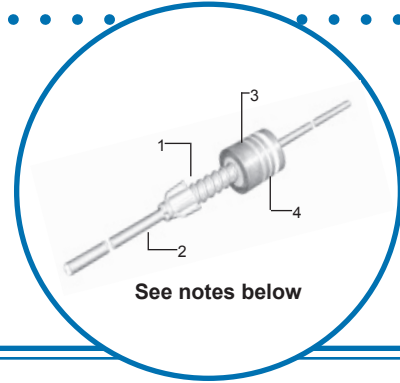


SPH/SPF SERIES



GENERAL-PURPOSE FAILSAFE MOLDED WIREWOUND RESISTOR

- SPF is Fusible
- 2 watt rated with 1 watt dimensions
- $\pm 5\%$, $\pm 10\%$ tolerance
- 0.1 ohm to 2400 ohms
- TCR's as low as ± 150 ppm/ $^{\circ}\text{C}$ std (custom TC's available)
- Drop-in replacement for BWH/BWF
- Weldable and solderable leads
- Lead Free, ROHS Compliant Construction Available



See notes below

SPECIFICATIONS:

IRC Type		SPH	SPF
EIA RS-344 Style		CRU 2	CRU 2
MIL-R-11 Style		RC32/RC42	RC32/RC42
Resistance - Std.		0.1 Ω to 2400 Ω	0.1 Ω to 1000 Ω
Tolerance - Std.		$\pm 5\%$, $\pm 10\%$	$\pm 5\%$, $\pm 10\%$
Power Rating		2 watt @ 70 $^{\circ}\text{C}$ 1 watt @ 115 $^{\circ}\text{C}$ Derating to 0 @ 160 $^{\circ}\text{C}$	2 watt @ 70 $^{\circ}\text{C}$ 1 watt @ 115 $^{\circ}\text{C}$ Derating to 0 @ 160 $^{\circ}\text{C}$
Max. Continuous Working Voltage		\sqrt{PR}	\sqrt{PR}
Min. Insulation Resistance	Dry	10,000 Meg	10,000 Meg
	Wet	100 Meg	100 Meg
Min. Dielectric Withstanding Volts (RMS)	ATM	1000 V	1000 V
	Reduced Pressure	625V	625V
Hotspot Temperature Rise		145 $^{\circ}\text{C}$ @ 2 watts	145 $^{\circ}\text{C}$ @ 2 watts
Typical Load Life		5%	5%
Current Noise		Negligible	Negligible

1. Resistive Element

All resistor types have resistance alloy winding on a braided fiberglass substrate. Intermediate silicone coatings are used to enhance processibility and to provide protection to the resistive element.

2. Termination

The SPH and SPF resistors are terminated using an alloy coated copper flashed steel lead welded to a cap of the same material. This termination assembly is mechanically crimped, utilizing an improved crimp design, to the resistive element.

3. Encapsulation

The SPH and SPF are encapsulated utilizing a compression molded phenolic plastic material. The SPF has a flame-resistance coating applied over the resistive element to provide flammability protection when destructive overloads may occur.

4. Marking

All products are marked utilizing heat and solvent resistant color code bands consistent with EIA/MIL requirements. The first band is double width to designate wirewound construction. A fifth band, blue in color, is used for flameproof identification.

DIMENSIONS (Inches and (mm)):

IRC TYPE	A	B	C	D
SPH	0.562 \pm 0.010 (14.3 \pm 0.25)	0.225 \pm 0.008 (5.72 \pm 0.20)	0.032 \pm 0.002 (0.813 \pm 0.05)	1.50 \pm 0.126 (38.1 \pm 3.2)
SPF	0.562 \pm 0.010 (14.3 \pm 0.25)	0.225 \pm 0.008 (5.72 \pm 0.20)	0.032 \pm 0.002 (0.813 \pm 0.05)	1.50 \pm 0.126 (38.1 \pm 3.2)

General Note

IRC reserves the right to make changes in product specification without notice or liability. All information is subject to IRC's own data and is considered accurate at time of going to print.

WIREWOUND AND FILM TECHNOLOGIES DIVISION

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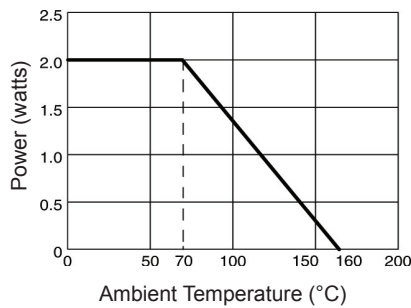
A subsidiary of
TT electronics plc

SPH/SPF CHARACTERISTICS (TYPICAL PERFORMANCE):

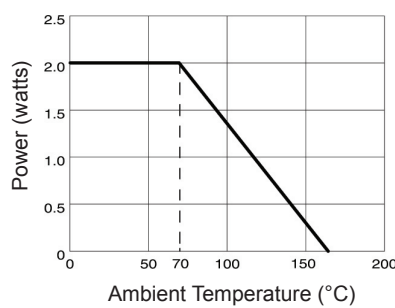
Test	SPH	SPF
Temperature Coefficient (ppm)*	0.1 Ω - 0.16 Ω \pm 1000 0.18 Ω - 0.68 Ω \pm 800 0.75 Ω - 2400 Ω \pm 400	0.10 Ω \pm 1700 0.11 Ω - 0.16 Ω \pm 1000 0.18 Ω - 0.68 Ω \pm 800 0.75 Ω - 1000 Ω \pm 400
Dielectric Withstanding Voltage (RMS)	1000V	1000V
Momentary Overload	5%	5%
Low Temperature Operation	5%	5%
Temperature Cycle	5%	5%
Humidity	5%	5%
Load Life	5%	5%
Terminal Strength	5%	5%
Resistance to Solder Heat	5%	5%
Solderability	No Failures	No Failures

*All ppm levels listed are maximum.

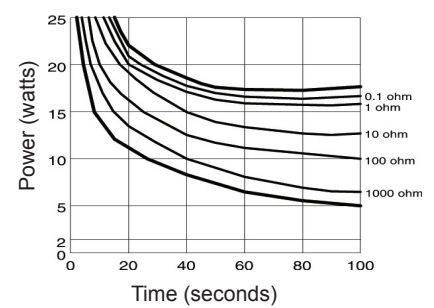
SPH POWER DERATING:



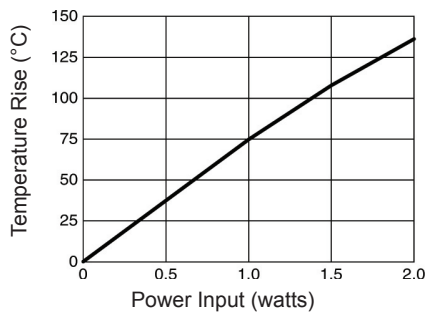
SPF POWER DERATING:



SPF TYPICAL FUSING:



SPH AND SPF TEMPERATURE RISE:



HOW TO ORDER:

Sample Part No.:

