

## LOW OHM BATTERY SHUNT RESISTORS

# HEB SERIES Size 8420 (Metric) & 8518 (Metric)

 Open frame electron beam welded punched out type
6W to 36W
R00005 to R001







## PHYSICAL CONFIGURATION



LOW OHM BATTERY SHUNT RESISTORS **HEB** Size 8420 (Metric) & 8518 (Metric)

### **DIMENSIONAL TABLE**

			Dimensions as per size 8420 (Metric)			Dimensions as per size 8518 (Metric)					
SR NO.	HI-TECH PART NAME	A ± 0.20	B(+0.1 / -0.5)	C ± 0.50	D ± 0.20	E ± 0.15	F ± 0.10	C± 0.50	D± 0.20	E ± 0.15	F± 0.10
1	HEB15W* R0001 J	2.20	3.00	10.10	18.20	84.00	20.00	9.10	17.20	85.00	18.00
2	HEB8W* R0002 F	1.50	3.00	13.90	22.00	84.00	20.00	12.50	20.60	85.00	18.00
3	HEB7W* R0005 F	1.50	2.00	10.50	18.60	84.00	20.00	9.50	17.60	85.00	18.00
4	HEB6W* R001 F	1.50	2.00	10.50	18.60	84.00	20.00	10.50	18.60	85.00	18.00
5	HEB36W* R00005 J	2.15	3.00					5.0	13.1	85.00	18.00
NOTE : HEB6W* R001 F have calibration notch from both side to achieve Resistance value											

## **APPLICATIONS**

- Current sensor for EBM (Electronic Battery Management) in motorcars, trucks, forklifts, hybrid & electric vehicles.
- Current sensing in bus bars.
- Current sensing in welding equipments

## **FEATURES**

- Upto 15W permanent power in free air.
- Continuous current load upto 350A (0.1 mohm)
- High pulse power rating.
- Maximum fastening torque 10Nm
- Shunt available with tinned or untinned terminals.

## **ELECTRICAL AND ENVIRONMENTAL CHARACTERISTICS**

PARAMETER / PERFORMANCE TEST & TEST METHOD	PERFORMANCE REQUIREMENTS
Power Rating	For FeCrAl - Full power dissipation at 70° C and linearly derated to zero at $+170^{\circ}$ C. For Manganin (< 0.5% Improved Stability) - Full power dissipation at 105° C & linearly derated to zero at $+135^{\circ}$ C. For Manganin (< 1% Stability) - Full power dissipation at 140° C and linearly derated to zero at $+170^{\circ}$ C.
Inductance	< 1nH
Resistance Tolerance	$\pm1\%$ (0.5% and other tolerance available on request)
Temperature Range	- 40° C to +170° C
Voltage Rating / Limiting Voltage / Max. Working Voltage (Subject to max. Terminal Temperature of 120° C)	√P x R
<b>Temperature Coefficient of Resistance</b> (Ambient Temperature Range 20° C - 60° C)	< 50 ppm / K (Depending on Resistance Value)
Life Test / Operational Life - 2000 h rated power with Temperature limitation on Terminal kept at 120° C	$\Delta R \pm 1\%$ - Average
Thermal EMV (0-60° C)	0.3µV/K
Internal heat resistance (Rthi)	From 2°K/W



## **CONNECTION DIAGRAM**



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### PACKAGING

Resistors shall be packed in sealed plastic packets placed in small cardboard cartons (Type 'A' Box ) of approximate size 200mmx150mmx70mm - 200pcs. & such 2 Boxes packed in Master Carton of approximate size 310mmx205mmx95mm.

Storage Condition (Packed) : Temp 25°C to 35°C, Humidity 30 to 80% RH, Shelf life-12 months Floor Life (Unpacked) : Temp 25°C to 35°C, Humidity 30 to 80% RH, Floor life-15 days

### MARKING

HTR PART NO	PRINTING
HEB15W* R0001 J	HTR R0001 5% DATECODE

### **ORDERING INFORMATION**

SERIES	TYPE	PACKING	RESISTANCE VALUE	TOLERANCE	
HEB	HEB15W / HEB15W*	Bulk - HEB15W / HEB15W*	R0001	F	

1. For RoHs version - HEB15W\*

2. For Tinned version - HEB15W-T

3. For Untinned version - HEB15W-TU

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**TYPICAL POWER DERATING CURVE FOR** 



**TYPICAL POWER DERATING CURVE FOR** 

**RESISTOR WHEN FULL POWER IS AT 70° C** 

In case the Design Engineer requires a specific graph of a particular component it can be supplied on request.



## MAXIMUM PULSE ENERGY WITH RESPECT TO PULSE POWER FOR PERMANANT OPERATION

– Single pulse

----- Pulse power for continuous operation.

This curve is only valid for the resistance value R0001.

The shape of the curve in the range below 0.1 sec will be different for other resistance values.

In case the Design Engineer requires a specific graph of a particular component it can be supplied on request.

## TYPICAL TEMPERATURE DEPENDANCE OF THE ELECTRICAL RESISTANCE

