	Spec. No.: Date:	RHC-K-HTS-0001 /8 2017. 1. 10
Specif	icatio	n
Title: FIXED THICK I RECTANGULAR TYF		RESISTORS; M
Style: RHC16,20		
	LIANCE ITEM Antimony Free	
Product specification contained in are subject to change at any time If you have any questions or a Pu Agreement is necessary, please	without notice rchasing Specification	
TE CONTRACTOR		
te: Stock conditions Temperature: +5°C ~ +35°C Relative humidity: 25% ~ 75% The period of guarantee: Within 2 year from shipm Solderability shall be satis		Drawing by: M. Shibuya

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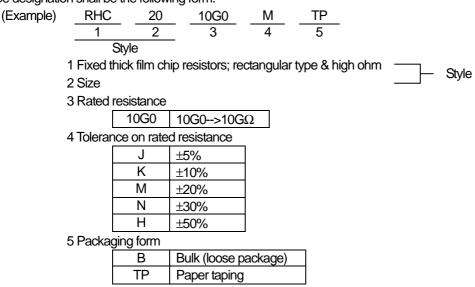
1. Scope

- 1.1 This specification covers the detail requirements for fixed thick film chip resistors; rectangular type & high ohm, style of RHC16,20.
- 1.2 Applicable documents

JIS C 5201: 1994, JIS C 5202: 1990

2. Classification

Type designation shall be the following form.



3. Rating

3.1 The ratings shall be in accordance with Table-1.

Table-1

Table-T						
Style	Rated voltage (V)	Temperature coefficient of resistance (10 ⁻⁶ /°C)	Rated resistance range (Ω)	Tolerance on rated resistance	Preferred number series for resistors	
				J(±5%)		
RHC16		0~2,000	100M~4G	K(±10%)		
	15		100M~150G	M(±20%), N(±30%), H(±50%)	E12	
RHC20	15	<u>+2,000</u>	100M~1G	J(±5%), K(±10%)		
		±2,000	100M~10G	M(±20%), N(±30%), H(±50%)		
		±4,000	100G~150G	$W(\pm 20.76), W(\pm 30.76), U(\pm 30.76)$		

Style	Working temperature range(°C)	
RHC16	-55~+155	
RHC20	-55~+125	

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3.2 Derating

The derated values of load at temperature in excess of 70 °C shall be as indicated by the following curve.

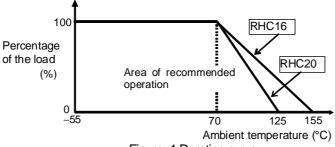


Figure-1 Derating curve

4. Packaging form

The standard packaging form shall be in accordance with Table-2.

	Table-2					
Symbol	Pa	Standard packaging quantity / units				
В	Bulk (loose package)		1,000 pcs.			
TP	Paper taping	8mm width, 4mm pitches	5,000 pcs.			

Toble 2

5. Dimensions

5.1 The resistor shall be of the design and physical dimensions in accordance with Figure-2 and Table-3.

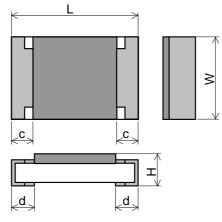


Figure-2

Table-3					
Style	L	W	Н	С	d
RHC16	1.6±0.1	0.8 +0.15 -0.05	0.45±0.10	0.3 <u>+</u> 0.1	0.3±0.1
RHC20	2.0±0.1	1.25±0.10	0.55±0.10	0.4 <u>+</u> 0.2	0.4±0.2

5.2 Net weight (Reference)

U	, ,
Style	Net weight(mg)
RHC16	2
RHC20	5

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6. Performance

6.1 The standard condition for tests shall be in accordance with Sub-clause 3, JIS C 5202: 1990.

6.2 The performance shall be satisfied in Table-4.

	Table-4(1)							
No.	Test items	Condition of test (JIS C 5202)	Performance requirements					
1	DC resistance	Sub–clause 5.1 Measuring voltage: 15 V	Within the specified tolerance of rated resistance.					
2	Temperature characteristics of resistance	Sub–clause 5.2 Test condition: 5 °C / 35 °C	See table-1.					
3	Voltage coefficient	Sub–clause 5.3 Measuring voltage: 5 V / 15 V	RHC16 100MΩ≤R<100GΩ: Within ±1 %/V 100GΩ≤R≤150GΩ: Within ±2 %/V RHC20 100MΩ≤R≤10GΩ: Within 02 %/V 100GΩ≤R≤150GΩ: Within ±10 %/V					
4	Insulation resistance	Sub-clause 5.6 The resistor shall be fixed on the test fixture as shown in Figure-4. Test potential: 100 Vdc Test period: 1 min.	10 TΩ min.					
5	Capacitance	Measuring voltage: 1 V Measuring frequency: 10 kHz, 100kHz, 1MHz	1 pF max.					
6	Terminal strength (Pulling test)	Lead wire (RHC16: ϕ 0.4 mm, RHC20: ϕ 0.47 mm) shall be soldered to the center of terminal. One side is fixed and the specified load shall be applied to the other side in the direction of axial. Duration: 10 s ± 1 s	Not be peeled off by the pulling force under 5 N. RHC16: 3 N					
7	Substrate bending test	Sub-clause 6.1.4 (1) The resistor shall be mounted on the test substrate as shown in Figure–3. Bending value: 5 mm (Among the fulcrums: 90 mm) Duration: 10 s \pm 1 s	No evidence of mechanical damage.					
8	Resistance to soldering heat	Sub-clause 6.10 Test by a piece. Temp. of solder bath: $260 \degree C \pm 5 \degree C$ Immersion time: $10 \ s \pm 1 \ s$ After immersion into solder, leaving at the room temp. for 1h or more and then measure the resistance.	$\begin{array}{l} RHC16\\ 100M\Omega{\leq}R{\leq}10G\Omega{:} \text{ Within }\pm1\ \%\\ 10G\Omega{<}R{\leq}150G\Omega{:} \text{ Within }\pm2\ \%\\ RHC20\\ 100M\Omega{\leq}R{\leq}10G\Omega{:} \text{ Within }\pm1\ \%\\ 100G\Omega{\leq}R{\leq}150G\Omega{:} \text{ Within }\pm5\ \%\\ No \text{ evidence of appearance damage} \end{array}$					
9	Solderability	Sub-clause 6.11 Test by a piece. Flux: Rosin–Methanol Temp. of solder bath: $235 \degree C \pm 5 \degree C$ Immersion time: $2 \pm 0.5 $	The surface of terminal immersed shall be min. of 95% covered with a new coating of solder.					

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	Table-4(2)						
No.	Test items	Condition of test (JIS C 5202)		Performance requirements			
10	Temperature cycling					RHC16 100MΩ≤R≤10GΩ: Within ±1 %	
		below.			10G Ω <r<math>\leq150GΩ: Within ±2 %</r<math>		
		Step	Temperature (°C)	Time (min)	RHC20		
		1	Room temp.	2~3	100M $\Omega \leq R \leq 10G\Omega$: Within ±1 %		
		2	-55±3	30	100G $\Omega \leq R \leq 150$ G Ω : Within ± 5 %		
		3	Room temp.	2~3	No evidence of appearance damage		
	4 RHC16: 155±2 30 RHC20: 125±2 30						
11	Humidity	Sub-cla	use 7.5	1	RHC16		
	Test temp. & relative humidity:			100M $\Omega \le R \le 10G\Omega$: Within $\pm 2\%$			
		40 °C	2 °C & 90~95 %		10GΩ <r≤150gω: %<="" td="" within="" ±5=""></r≤150gω:>		
		Test peri	od: 1,000 ⁺⁴⁸ h		RHC20		
			Ū		100M $\Omega \leq R \leq 10G\Omega$: Within ±2 %		
					100G Ω \leq R \leq 150G Ω : Within \pm 5 %		
					No evidence of appearance damage		
12	Load life	Sub-cla	use 7.10		RHC16		
			p. & relative humidity:		100M $\Omega \leq R \leq 10G\Omega$: Within ±3 %		
		70 °C ± 2 °C			10G Ω <r<math>\leq150GΩ: Within ±5 %</r<math>		
	Test voltage: Cycle of 1 h 30 min. "ON" and 30 min. "OFF" at dc rated voltage. Test period: $1,000^{+48}_{-0}$ h			RHC20			
				100M $\Omega \leq R \leq 10G\Omega$: Within ±3 %			
				100G Ω \leq R \leq 150G Ω : Within \pm 20 %			
				No evidence of appearance damage			

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7. Test substrate

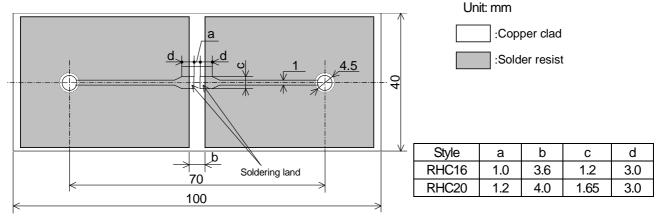
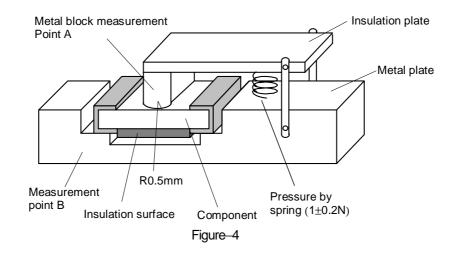


Figure-3 RHC BOUND STRENGTH OF THE END FACE PLATING TEST SUBSTRATE

Remark 1). Material: Epoxide woven glass

Thickness: 1.6mm Thickness of copper clad: 0.035mm



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8. Taping

8.1 Applicable documents JIS C 0806–3: 2014, EIAJ ET–7200C: 2010

- 8.2 Taping dimensions
 - Paper taping (8mm width, 4mm pitches)

Taping dimensions shall be in accordance with Figure-5 and Table-5.

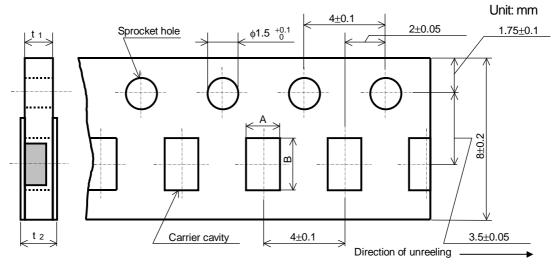


Figure-5

	Unit: mm			
Style	A	В	t 1	t 2
RHC16	1.15 <u>+</u> 0.15	1.9 ± 0.2	0.6 <u>+</u> 0.1	0.8max.
RHC20	1.65±0.15	2.5 <u>+</u> 0.2	0.8 <u>+</u> 0.1	1.0max.

- 1). The cover tapes shall not cover the sprocket holes.
- 2). Tapes in adjacent layers shall not stick together in the packing.
- 3). Components shall not stick to the carrier tape or to the cover tape.
- 4). Pitch tolerance over any 10 pitches ±0.2mm.
- 5). The peel strength of the top cover tape shall be with in 0.1N to 0.5N on the test method as shown in the following Figure-6.
- 6). When the tape is bent with the minimum radius for 25 mm, the tape shall not be damaged and the components shall maintain their position and orientation in the tape.
- 7). In no case shall there be two or more consecutive components missing.
- The maximum number of missing components shall be one or 0.1%, whichever is greater.
- 8). The resistors shall be faced to upward at the over coating side in the carrier cavity.

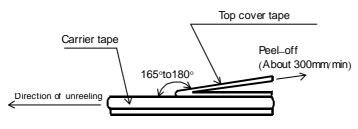


Figure-6

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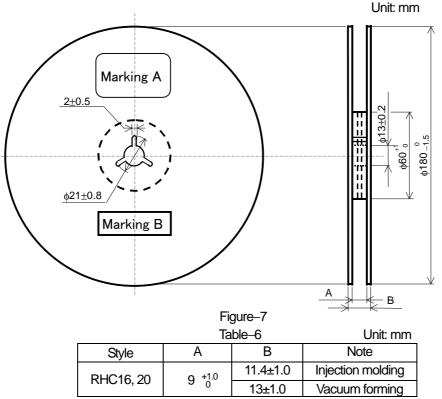
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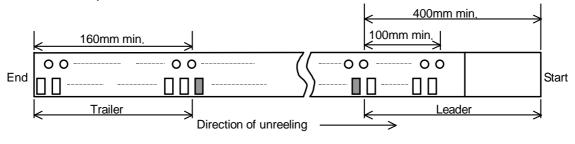
8.3 Reel dimension

Reel dimensions shall be in accordance with the following Figure–7 and Table–6. Plastic reel (Based on EIAJ ET–7200C)



Note: Marking label shall be marked on a place of Marking A or two place of marking A and B.

8.4 Leader and trailer tape.





9. Marking on package

The label of a minimum package shall be legibly marked with follows.

9.1 Marking A

(1) Classification (Style, Rated resistance, Tolerance on rated resistance, Packaging form)

(2) Quantity (3) Lot number (4) Manufacturer's name or trade mark (5) Others

9.2 Marking B (KAMAYA Control label)

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